TOR MAGAZINE FOR FULL-AUTO ENTHESIASTS - Vol. 8 No. 1 + June 1994 + 84. U.S. \$5. Cun.

Machine Gun News

Incus On The MAC SMGs

> Fort Hood Museums

Cisnocal Note: The M2 Browning

Mad.. CONVERT

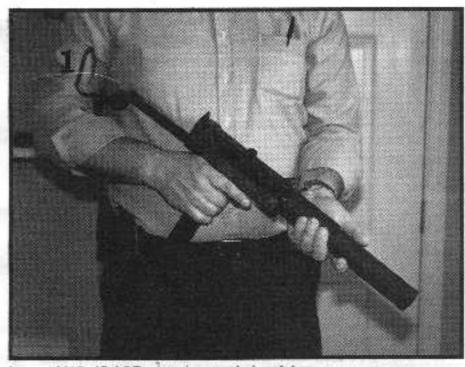
Crime, Gure, and Hard Guestions

Welcome to another column of FOCUS ON: a series that details a different firearm in each installment. My last FOCUS ON: article was about the rare and expensive General Electric M-134 Minigun. This time I'm jumping to the other end of the spectrum with the Ingram M10 (.45 ACP and 9mm), M11 (.380 ACP), the S.W.D. M11/9 and the Texas MAC M10A1 series of submachine guns.

HISTORY

The original M10 and M11 SMGs were designed in 1970 by Gordon B. Ingram, working with General Mitchell WerBell III and James Leatherwood. They were manufactured by Military Armaments Corporation of Powder Springs, Georgia.

Due to circumstances that deserve a separate article to explain properly, M.A.C. went bankrupt in 1976. All of their holdings including complete guns, suppressors, tooling, parts and accessories were sold at auction. [Editors note: In an upcoming issue an interview describes the auction.]



Ingram M10 .45 ACP w/stock extended and dummy suppressor.



M10 in the machine pistol mode.

Focus On:

THE INGRAM M10, M11 & S.W.D. M11/9 SMGs

by CARL SILVER

R.P.B. Industries, Inc. of Atlanta, Georgia began production of the M10 and M11 early in 1977. R.P.B. engineers designed and manufactured semi-automatic versions of the guns for consumer sales. Some buyers soon realized that it was relatively easy to "convert" these semi-auto pistols into SMGs. On 21 June 1982, BATF reclas-

> sified the open-bolt semiautos as machine guns. Unfortunately, things didn't work out, and R.P.B. held a public auction on 18 October 1982.

In 1983, S.W.D. Inc., of Atlanta, Georgia, was the next company to advertise using the Ingram and Cobray trademarks. They also designed and manufactured the M11/9, a smaller, lighter replacement for the Ingram (see August 1993 MGN).

Another company to rise from the ashes is the "Texas MAC" run by James Leatherwood, who acquired the Military Armament Corporation, and moved it to Stephenville, Texas around 1986. They produced an improved version of the M10 (.45 ACP and 9mm) designated the M10A1. The changes included: an improved buttstock, a muzzle brake, ambidextrous safety and a reduced cyclic rate.

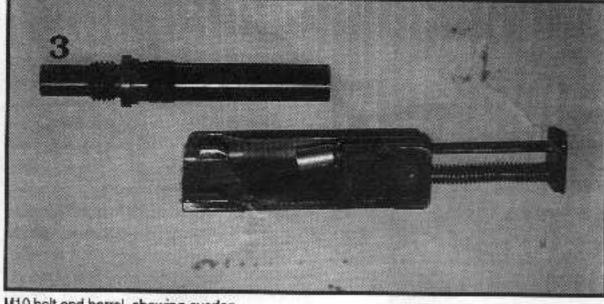
When you see an M10 or M11 advertised as being a "M.A.C., Powder Springs," it means it was manufactured and registered previous to the 1976 auction. Guns that are advertised as "R.P.B., Powder Springs marked," are receivers that were sold at the auction and finished by R.P.B. (they are marked M.A.C. Powder Springs, GA on the right side of the receiver and R.P.B. Atlanta, GA on the left side).

The popular generic name for this series of guns is "MACs," so I will use MACs unless I'm referring to a specific model.

FUNCTIONAL DESCRIPTION

The "MAC" is a selective fire, aircooled, blowback operated magazine-fed firearm using the telescoping bolt design. The pistol grip is the magazine well and the gun is equipped with a retractable / removable wire stock. With the stock extended, it can be fired from the shoulder like a carbine (picture 1), or from the hip, with the stock retracted (picture 2). If you want, you can shoot it like a pistol (but only in the movies). The Ingram M10 & M11 design incorporates a bolt-locking feature to prevent an accidental discharge from the bolt being jarred to the rear. With the bolt in the closed position, the cocking handle is rotated 90 degrees to lock the bolt in place. This blocks the front sight, reminding the shooter that the bolt is locked. This feature is not included on the S.W.D. M11/9 SMG. Do not insert a magazine into a M11/9 until you are ready to fire. The .45 acp magazines are of the double column, single position feed design with standard capacities of 30 rounds. The 9mm and .380 acp magazines are double column, two position feed holding 32 rounds for the M10-9mm, M11/9, and M11/380. Due to the light weight of the bolt, the guns fire at very high cyclic rates of 900 to 1300 rpm, dependant on model, caliber and ammunition. Both the Ingram M10 and M11 were

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M10 bolt and barrel, showing overlap.

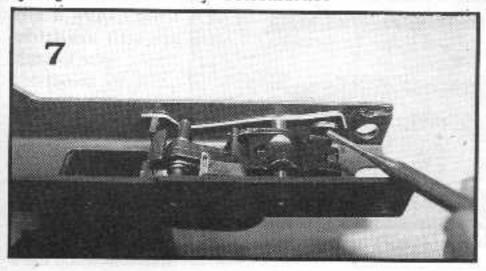
designed to be used with the Sionics suppressor. The suppressor reduces recoil, adds mass, and gives the support hand something to hang on to.

MECHANICAL DESCRIPTION

The receiver is made from sheet metal stampings that are bent and welded together. The MAC is built with a telescoping bolt. Most of the length of the barrel extends into the receiver. The bolt is machined so that it has a recess for the barrel, and in the forward position, telescopes over the rear 3/4 of the barrel (picture 3). This design first appeared in the Czech M23 and M25 SMGs. It is also more commonly seen in the IMI Uzi, Mini Uzi, and Micro Uzi SMGs. This third generation design allows for a very compact size and the gun balances at the pistol grip. The recoil spring is piloted by a guide rod and the ejector does double duty as a second guide rod for the bolt.

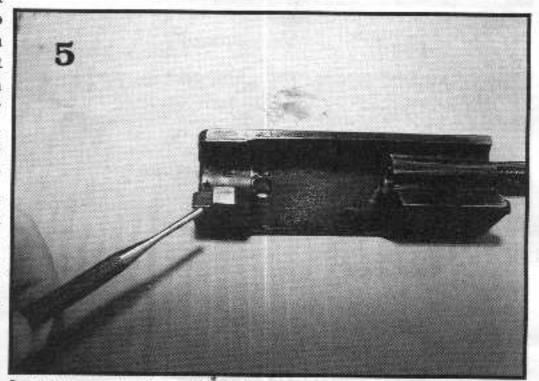
BASIC TUNE-UP

Due to the high cyclic rate, 90% of all failure-to-feed malfunctions are from magazine problems. With metal magazines, compare the feed lip angle on a "good" mag to the defective ones. A little work with a hammer and pliers should restore the "bad" ones. Deburr and polish the feed lips as required. Also compare the spring tension. Many aftermarket

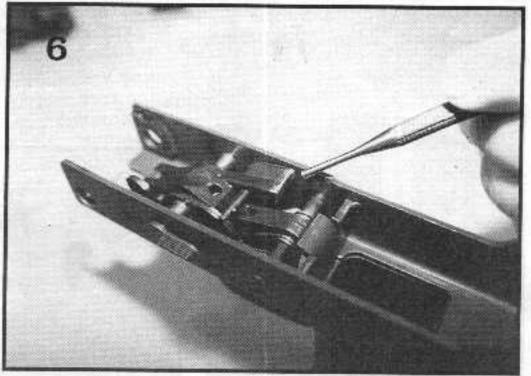


magazines were made with weak springs. With defective plastic M10 firing pin detail. mags, the best

solution is to replace them. On the bolt, inspect the firing pin protrusion for any burrs or pits (picture 4). Carefully polish / blend any defects. The rule here is, "if it ain't broke', don't fix it." On the bottom of the bolt, inspect the scar engagement surface (picture 5). Also inspect the sear (picture 6) and the trip (picture 7). Stone any burrs away, but don't remove too much material or change any angles. This is NOT the gun to try to tune for a three pound trigger pull!



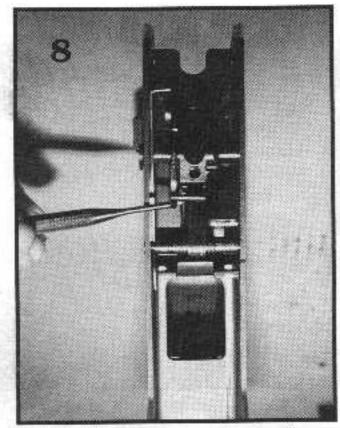
Sear engagement surface on M10 bolt.



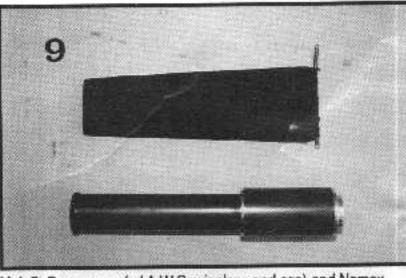
Above: Check this edge of sear for burrs.

Left: Inspect this trip,

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Semi-auto fire in the full-automatic mode will result if this spring is weak.



M.A.C. Suppressor (w/ A.W.C. wipeless end cap) and Nomex cover.

For modifying the MACs into competitive SMGs, see the March 1993 issue of MGN.

COMMON FAULTS

Dirty and/or rough chambers are the usual cause of extraction problems. Examine your fired brass for scratches and

polish your chamber if necessary.

If your MAC fires semi-auto with the selector set for full-auto, check the tension of the trigger spring where it presses forward on the disconnector (picture 8). If it is weak, replace it.

Some of the MACs were assembled with soft trigger and sear pins. If they are wearing or just sloppy, replace them with new pins made

from drill bit shanks or from drill rod. THE MAC SUPPRESSORS

The Sionics units were designed by General Mitchell WerBell III during the 1970's. These suppressors consist of two sections: the first is an expansion chamber

filled with metal grommets, the second contains two spiral diffusers and two wipes. There is a Nomex sleeve available to prevent burning the shooter during full-auto operation (picture 9). This design was very effective, even by modern standards. Several suppressor manufacturers offer upgrades for this design that climinate the wipes (and their need for continuous replacement).

If you want to shoot without

a suppressor, and still have something to hang on to, there are dummy suppressors and shrouded barrel extensions (picture 10). These greatly enhance muzzle control and hit probability. They also make the gun safer to shoot.

MAGAZINES

The M10 (.45 ACP) originally used modified M3 (greasegun) magazines. The factory magazines were available in the following capacities. M10 (.45 ACP): 10 md (concealment), 30 rnd (standard), 40 rnd (rare) and 50 rnd (rare), (picture 11). M10 (9mm): 20 md (concealment, rare), 32 md (standard), and 40 rnd (rare). M11/9: 32 rnd plastic. The early plastic M11/9 mags had splitting problems. This was cured in later production, but Component Metal Products, Inc. (see references) is producing 30 rnd metal magazines for the M11/9. A simple magazine loader was also made.

STOCK OPTIONS

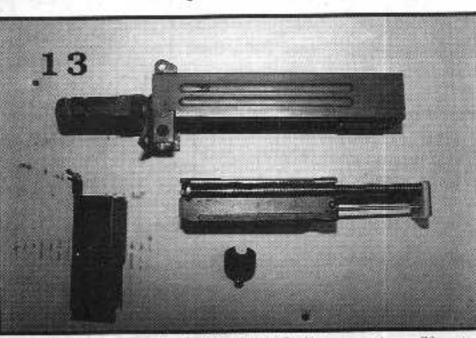
The MACs come with a retractable wire stock (picture 12), which was designed to meet the original mission requirements. For recreational shooting, many Mac owners use the gun as a carbine and desire a more substantial stock. Several aftermarket companies offer wooden buttstocks (see

> references). At one time, there was an adaptor sold to mount the M16 buttstock assembly to the gun, but I don't know if they arc still available. (Please write to MGN and let me know.)

CALIBER CONVERSIONS

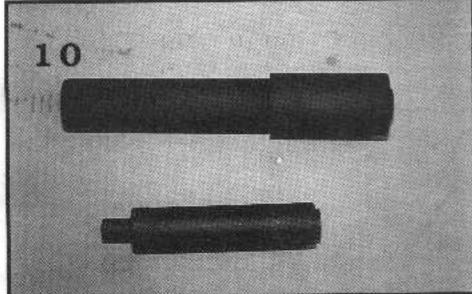
The Texas Military Armaments Corporation manufactured a 9mm conversion kit for the M10 (.45 ACP). This conversion has a

10 round "concealment," 30 and 40 round .45 ACP magazines w/ loading tool.

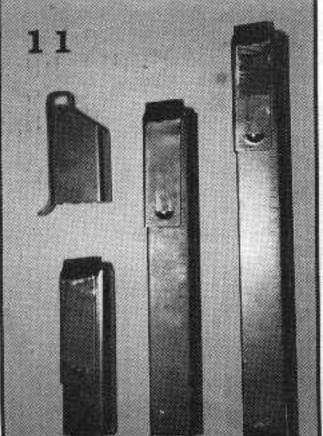


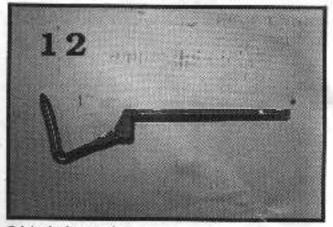
Texas MAC 9mm conversion for M10 (.45 ACP). Note magazine well insert and muzzle brake.

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Dummy suppressor and shrouded barrel extension.





Original wire stock.

reduced cyclic rate due to a heavier bolt and cocking handle, and a replaceable firing pin. It incorporates a magazine well insert that uses standard M10 (9mm) magazines (picture 13).

Bill Fleming is producing a .22LR conversion kit for the M11/9 (see August 1993 MGN for a complete test). It uses Ruger 10/22 (R) type magazines, is available with left hand ejection, and it works perfectly.

MAC'S AT THE MOVIES

For all of you John Wayne fans, McQ featured the duke hosing down the bad guys (complete w/ magazine changes!) with a suppressed M10 (a special note to F/X historians: this was the first movie to use a black powder powered piston to flip a car on command).

In Escape From New York, Kurt Russell carried a MAC in a holster complete with a suppressor and telescopic sight, but no stock!

One of the James Bond movies had Roger Moore firing a MAC, but I can't temember which one (readers?).

And lastly, there wasn't a single episode of *Miami Vice* that didn't show half a dozen dirtbags, all shooting MACs. MGN

PARTS IS PARTS

Component Metal Products, Inc. 1918 Cheshire Bridge Rd., NE Atlanta, GA, 30324 Magazines for the M11/9, stocks and barrels for all the MACs.

> Anthony Smith 1002 E. Raleigh Rd. Silver City, NC, 27344 Replacement stocks

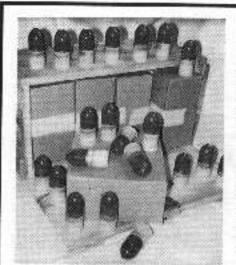
Fleming Firearms, Inc. 9525 J. East 51st St. Tulsa, OK, 74145 .22LR conversion kits Machine Gun News - June 1994 Enjoy Shorting!

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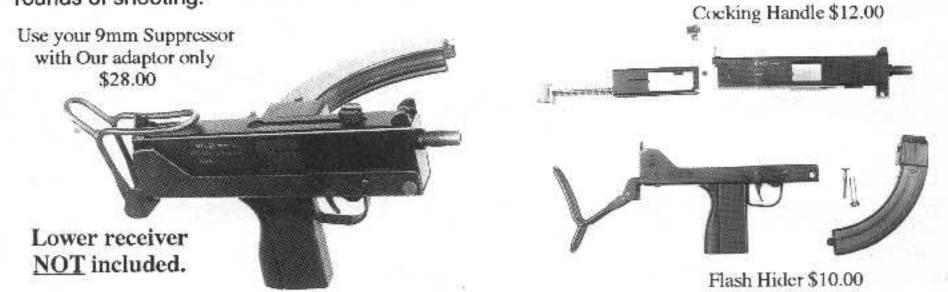
Terms of Sale: ALL ORDERS PREPAID. Box Price (25 rounds) . . . \$ 8.50 ea. + s&h Case Price (100 rounds) . . \$ 6.75 ea. + s&h

Mil-Arms Sales, 65 Dutton Road Pelham, NH 03076 (603) 635-7303

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As Clinton-nomics takes a bigger and bigger bite out of our wallets, it only makes "cents" to use one of our .22 rimfire conversion kits on your "MAC." Get more bang for your ammo buying dollar. These kits will pay for themselves with the savings in less than 2 thousand rounds of shooting.



This kit consists of a complete upper receiver unit with bolt assembly and 1-30 round Ram-Line 10/22 Ruger magazine. To install: after checking to make sure firearm is unloaded, simply remove the retainer pin and slide 9mm upper receiver off. Slide your Fleming Firearms 22 receiver on and retain with your original retainer pin. The barrel is threaded 1/2 inch x 28 threads to accept any of the M16 style accessories, flash hiders, sound suppressors, and muzzle brakes.

For information please call 918-665-3624, or Fax 918-665-8882. FLEMING FIREARMS Inc., 9525 J. East 51st Street, Tulsa, OK 74145. Madison, George Washington, Ben Franklin, etc. Yet because we did not conelude that the Second Amendment applied only to the National Guard, her teacher would not accept it. He insisted that it was "irrelevant."

We are in big trouble. But, hopefully, we can at least buy time 'till we have an administration that is more pro-gun. Once we lose one type of gun, or them all, we will never get them back. I wish people would wake up. Keep fighting. I look forward to your next magazine.

Peter C.

HCIAGENDA

Enclosed is my check for a subscription to *Machine Gun News*. Normally I really do not have an interest in machine guns, but after seeing the article/report of what HCI is up to I had to subscribe.

Sam R.

PENNSYLVANIA SPORTSMEN'S FLAG DAY RALLY AT THE CAPITOL!

On Flag Day, Tuesday, June 14, the sportsmen, sportswomen and gun owners of Pennsylvania will march on the Capitol in the fight to preserve their civil and constitutional rights to own and bear arms for lawful purposes.

Sportsmen/women in cars and buses will gather at the farm show parking lot at 9:30 AM. At 10:00 AM they will proceed to the Capitol with a police escort.

The rally at the Capitol will begin at 11:00 AM. Many pro-gun legislators and speakers will be there to defend the citizen's right to bear arms.

Many sportsmen's clubs are chartering buses to take members to Harrisburg for this history-making event. If you are a member of a sportsmen's group, organize your bus transportation now!

During the day, rally participants will visit their legislators in the Capitol. Legislators will be asked to take a leadership role in getting the true facts on the gun issue before the public.

Mark Tuesday, June 14, Flag Day, on your calendar. Arrange to be in Harrisburg that day to defend your gun rights!

P.S. Dress respectively, no camo or slanderous t-shirts, please.

For more information: (717) 232-3480 or (814) 234-2222.

> Send your comments to: MGN, Incoming PO Box 759 Hot Springs, AR 71901

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Manufacturer & Dealer of Destructive Devices & Machine Guns Kent A. Lomont 4236 West 700 South, Poneto, Indiana 46781 Phone: 219-694-6792, FAX: 219-694-6797

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1	Group BAR A2\$	
I	Vickers 8mm\$	3000
I	Aug	3400
I	DLO 17A1 on 17A1 mt\$	4000
I	45 Uzi reg bolt\$	500
l	M11 380\$	750
l	AC556 Rifle\$	950
l	Jap 99 with 8mm + 77 bbl\$	2500
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L	SAR 48 HB\$	2900
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l	1919A4's 308\$	2350
l	M2 Plainfield\$	600
ŀ	Numrich 1928\$	2100
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Ľ	M16A1 Colt Carbine\$	2900
	M16A1 Colt Rifle\$	2800
Ŀ	M60 Metroteck\$	5500
L	MP5 MP5K	CALL
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0.00	55 boys\$ 25mm Hotchkiss\$	2500
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	FND BBLS 8mm\$	150
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	1950 30-06 Madsen on mt\$ 1750	
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